



Project duration: 01.04.2023 - 31.03.2026

MSE - Material

Nanomaterials: Metal thin films and piezoelectric aluminium nitride based (AlN, AlScN) thin films on glass and sapphire substrates

MSE - Application areas

Process optimization: Process and synthesis parameters, simulation of process.

Product development/design: Faster development cycles for thin film processes.

Material prediction: Find thin films with desired properties, especially crystallinity, orientation, and piezoelectric properties.

Quality control: Predict film properties from process parameters.

MSE - Product Lifecycle

Refining/Processing: Investigate dependence of process parameters on thin film properties, prediction of process parameters for specific film properties.

Product development: Shorten development cycles for thin film / multilayer deposition processes.

MSE - Material properties

Mechanical: Film roughness, Film density

Thermodynamic: Particle energy, plasma density

Crystallographic: Film texture, film orientation

Structural: Film adhesion

Other: Piezoelectric properties, optical properties, acoustic properties

MSE - Approach

Experiments: Process properties of vacuum based deposition processes (magnetron sputtering). Film properties (e.g. structural, crystallographic, or electric properties) and transducer properties.

Computer Simulations: Acoustic simulations of the fabricated transducers, electrical simulations for impedance matching networks, AI-driven simulation of process parameters.

Machine Learning/Statistical/Big data: Neuro-symbolic integration, informed machine learning, data-efficient learning.

Coupled: Acoustic properties of the transducers are highly dependent on the film properties on the glass substrates, especially the orientation and piezoelectric properties. Film properties are directly dependent on process parameters. Parameter settings derived from AI-driven prediction system will be used for sputtering processes.

MSE - Material scales

Microscale: Thin films

Mesoscale: Thin films

Continuum/Macro-scale: Transducers

General - Centrality of FAIR

Findability: The CoatO ontology will be registered at a suitable registration and indexing service. Ontology classes are identified by unique and persistent identifiers.

Accessibility: We created a conceptual model of the domain which is mapped to the CoatO. This conceptual model has been implemented as a data interface by multiple partners and is actively used to access data used to train AI systems.

Interoperability: CoatO is written in OWL and follows FAIR principles and is based on ISO/IEC 21838-2:2021. The metadata for data on process and film properties is aligned with this ontology.

Reusability: CoatO is published under an open license and under version control ensuring provenance. The development process meets ontology development best practices.

General - Types of data

Raw data: Process parameters, measurement data

Processed data: Analytics data, trend data

Metadata-focused: CoatO Ontology

General - Documentation and publishing of data

Code repositories: GitHub

General - Proprietary/Non-proprietary

Mostly proprietary data

Ontologies - Aspects of digitalization

Procedures for ontology development: Development of thin film ontology for magnetron sputtered thin films and film properties based on BFO.

Data transformation using ontologies: Data is transformed from partner-specific representations into a CoatO-aligned format.

Publishing/disseminating knowledge graphs: The ontology-aligned datamodel enables the generation of RDF-based triples which integrate data from different sources and partners.

Ontologies - Levels of structured data handled

Undocumented data: Partner-specific spreadsheets.

Human-readable documentation: Reports.

Partially structured data: Excel sheets with collected data, measuring device outputs, database.

Ontologically described data (RDF data): Produced as part of the project.

Ontologies - Existing ontologies used

MSE ontologies: Perspective integration of PMDCo (v3+)

Ontologies for units: UO

Domain-specific ontologies: ChEBI

Other ontologies: BFO

Ontologies - Tools for ontologies

Editors and Collaborative tools: Protégé

Validation tools: Hermit

Formats and Languages: OWL, RDF

Utility python libraries: py-horned-owl

Other: Robot, OWL API, Horned OWL

Workflows - Types of workflows

Data acquisition from experiments: Depositions, material properties and transducer performance as data acquisition for simulations and machine learning.

Post-processing/analysis of raw data: Python scripts.

Machine-learning: Pytorch Lightning training loop and scheduling

Computer simulation pipelines: Post-processed data for acoustic simulations of transducers.

Other: Case-based reasoning

Workflows - Workflow priorities

Automation of workflows: Raw data evaluation and transformation by customized python scripts

Workflows - Workflow challenges

Integration of tools: Integration of diverse experimental tools.

Automation: Due to diverse sputter tools and infrastructure, sophisticated general automization can be time consuming.

Workflows - Levels of workflow implementations

Script jobs: Python scripts

Workflows - Publishing of workflow-related elements:

Workflow modules: If design is of general interest for community.

Complete workflows: If design is of general interest for community.

Workflows - Use of PMD workflow store

To find reusable workflow modules

To find complete workflows

Publish own workflows/modules

Workflows - Tools for workflows

Simulation/CAD tools: LtSpice, AWR Microwave Office

Experimental software

Utility python Libraries: scikit-rl, scipy, sqlalchemy, psycpg2, alembic, pandas, numpy

Tools for ontologies/RDF data: Protégé, Robot, py-horned-owl

ML/LLMs: PyTorch

Languages: Python, Fortran

IT & Security - Computational demands

Local workstation

GPU cluster access

Other: GPU-server

IT & Security - Data-federation

Within own institution: Internal data infrastructures.

With project partners: Exchange between experimental and theoretical / simulation partners.

PMD-S: To be decided on basis of data security.

IT & Security - Software user interface

Executable: Python library for process parameter prediction.

IT & Security - Tools for IT-architecture and security

Data back-ends: SQL data interfaces

Use of PMD-Tools



Workflowstore



PMDco